

Work Order ID 110035

December-17-13 9:06:40 AM

1100.35

RUSH AOG

Page 1

Item ID: D3655-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Panel
 Start Date: 12/17/13 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 12/17/13 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: Date: 13-12-17 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3655	Rev B								

100	FLOW WATER JET	0.00				<u>2</u>	<u>0</u>		<u>Jm 14-01-14</u>
100									
Waterjet	Memo	0.00							
FLOW CNC Waterjet	1-Cut as per Dwg D3655 Dwg Rev: <u>B</u> Prog Rev: <u>B</u> 2-								
<i>Gray lexan .093"</i>	Deburr if necessary								
<i>Swede / polished.</i>									
110	QC2- Inspect parts off machine FAI/FAIB	0.00				<u>2</u>	<u>0</u>		<u>Jm 14-01-14</u>
110									
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00				<u>2</u>			
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

14/1/14

Work Order ID 110035

December-17-13 9:06:40 AM

110035

Page 2

Item ID: D3655-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Panel
 Start Date: 12/17/13 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 12/17/13 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo <i>STJSA</i>	0.00							<i>14/01/15 2</i>
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							<i>14-01-15</i>
Quality Control									<i>mf 14-1-14</i>

Picklist Print

December-17-13 9:06:40 AM

Page 1

Work Order ID: 110035

Parent Item: D3655-1

Parent Item Name: Panel

Start Date: 12/17/13

Required Date: 12/17/13

Start Qty: 2.00

Required Qty: 2.00

Comments: Ext. Rev. A 07/12/13
IPP Rev:B 08-03-06 prototype DD verified by:EC
IPP Rev:C 08-04-07 revA DD verified by:EC
IPP Rev. D 08/08/16 Dwg. Update. DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.093-F6006-07 GE PLASTICS LEXAN SHEET		Purchased	No			100	sf	2,039.9200	3.5366	8			

Jm 14-01-14

Location

Loc Qty

Loc Code

MAT023

2039.92

114459

229.26

123105

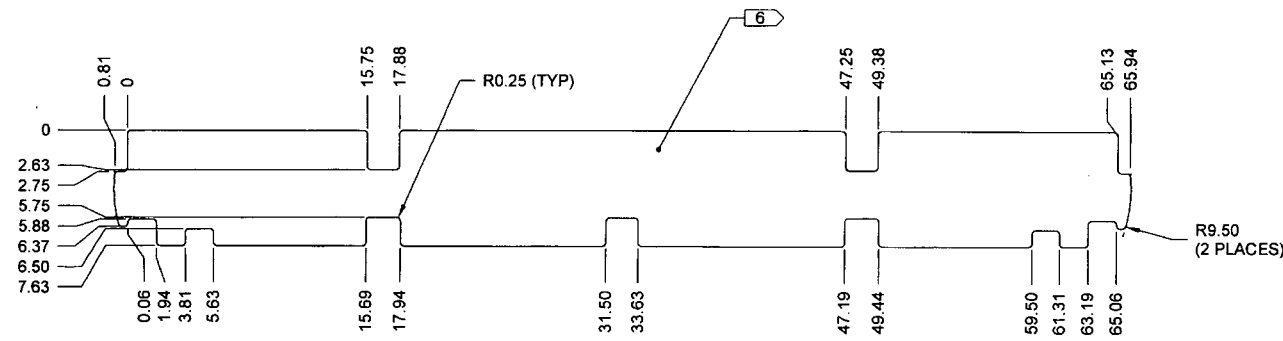
77.34

124501

1733.32

124501

110035
B-12-17

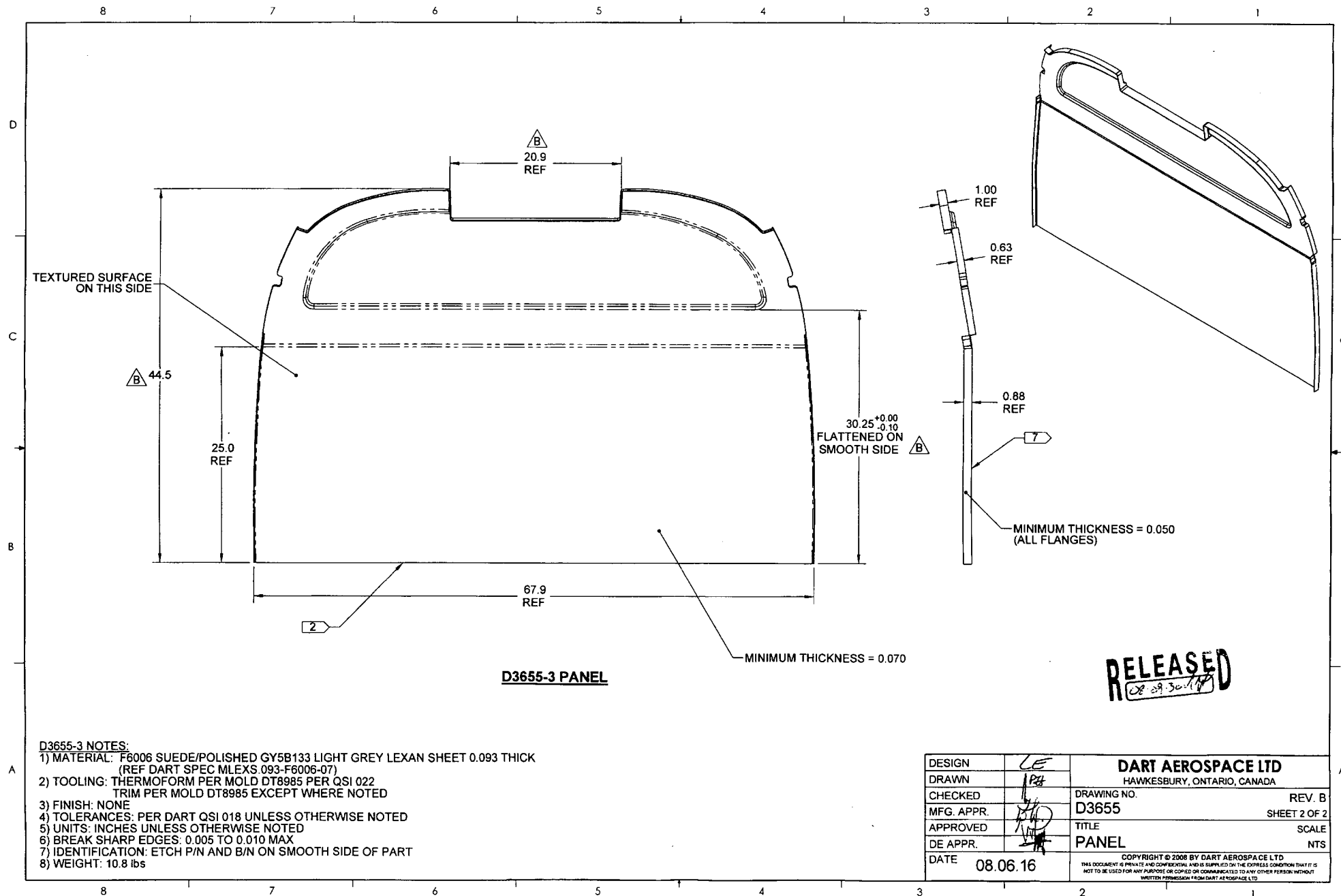


D3655-1 PANEL

RELEASED
08.09.30/17

- D3655-1 NOTES:**
 1) MATERIAL: F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK (REF DART SPEC MLEXX.093-F6006-07)
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: ETCH P/N AND B/N ON SMOOTH SIDE OF PART
 7) WEIGHT: 1.8 lbs

B	44.5 WAS 45.5 (ZN C8-2); 20.9 WAS 19.9 (ZN D5-2); DELETE REFERENCE DIMENSION 2.4 (ZN D6-2); ADD 30.25 DIMENSION FOR TRIMMING (ZN C3-2); REASON: DRAFTING ERROR	PH	08.06.16
A	NEW ISSUE	LE	08.03.03
REV.	DESCRIPTION	BY	DATE
DESIGN	LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	LE	DRAWING NO.	REV. B
CHECKED	5	D3655	SHEET 1 OF 2
MFG. APPR.	5	TITLE	SCALE
APPROVED	5	PANEL	NTS
DE APPR.	5	DATE 08.06.16	
<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>			



RELEASED

DESIGN	LE	DART AEROSPACE LTD	
DRAWN	1/24	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3655	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		PANEL	NTS
DATE	08.06.16	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD			

